

## Environmental Product Summary, EMEA

# Embody® Chair

### Design Story

The Embody story began in the design studio of Jeff Weber and the late Bill Stumpf. They had an idea: “What if a chair could positively impact people so they can work and live better?” As Embody’s designer, Weber gave the chair its function and form, building on Stumpf’s inspiration. Designed specifically for people who sit at their computers, Embody’s form is driven by its health-positive features: an instinctive back that fits the unique spinal curvature of each user; Pixelated Support™, which distributes the user’s weight to help keep blood circulating; a narrow backrest that lets users move their arms freely; and the Embody tilt, which encourages seated movement.

A new reference for comfort, Embody supports people intuitively, allowing them to be undistracted and focus on their work.

### Herman Miller’s Design Protocol

Our commitment to corporate sustainability naturally includes minimising the environmental impact of each of our products. Our Design for Environment team (DfE) applies environmentally sensitive design standards to both new and existing Herman Miller products. The DfE Design Protocol goes beyond regulatory compliance to thoroughly evaluate new product designs in four key areas:

- Material Chemistry and Safety of Input – What chemicals are in the materials we specify, and are they the safest available?
- Disassembly–Can we take products apart at the end of their useful life, to recycle their materials?
- Recyclability–Do the materials contain recycled content, and more importantly, can the materials be recycled at the end of the product’s useful life?
- LCA–Have we optimised the product based on the entire life cycle?

### Material Content

The Embody chair is constructed from aluminium, steel, plastic (mixed) zinc, fabric, foam and other materials. Embody is up to 95 percent recyclable based on the availability of recycling facilities. Embody comprises approximately 44 percent recycled materials

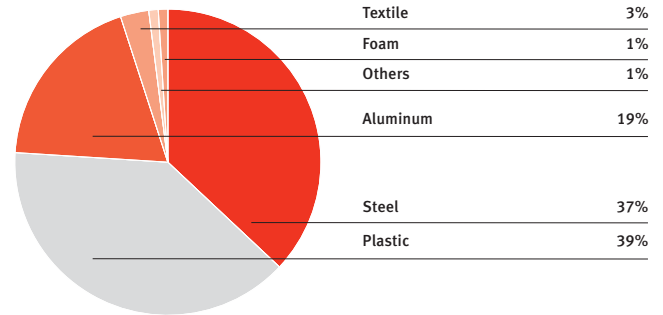
- 4% pre consumer
- 40% post-consumer

Metal components have a powder-coat paint finish that emits negligible volatile organic compounds (VOCs).

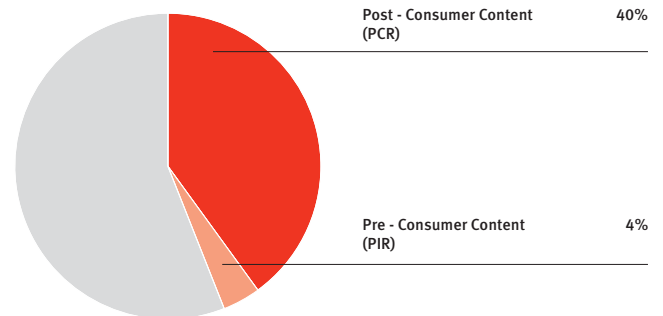
Herman Miller products can be disassembled with standard tools thereby allowing reuse, refurbishment, repair and recycling of components.

Plastic components ≥ 50g are marked with recycling codes where physically possible.

### Materials Content



### Recycled Content



### Corporate Sustainability Policy

For more information on Herman Miller’s Corporate Sustainability Policy and other environmental efforts, please visit: [hermanmiller.com/environment](http://hermanmiller.com/environment)

Herman Miller’s UK manufacturing site is certified to ISO14001 (environment), ISO 9001 (quality) and OSHAS 18001 (health and safety). This product can help you to achieve criteria towards LEED, BREEAM, SKA and WELL building certifications.

### Supplier Excellence

At Herman Miller, we are committed to working closely with our suppliers to reduce our collective impact on the environment.

We operate a successful closed-loop packaging scheme with key component suppliers. Wherever possible we segregate reusable packaging and pass it back to the supplier, who in turn reuses the packaging for future deliveries to Herman Miller.